

SUBMITTAL - 48,000BTU CEILING CASSETTE - E18

Job Name: _____
Location: _____
Engineer: _____
Submitted By: _____
Submitted To: _____

Submitted For: _____ **Approval**
Reference **Construction**
Date: _____
Unit Tag: _____
Drawing No.: _____

WARRANTY

1 Year Parts & 5 Years Compressor

Terms & Conditions Apply.

TYPE

Air Source Heat Pump

Cold Climate Air Source Heat Pump

MODELS

Indoor DUA48HICU230X5

Outdoor DEA48HOS18230S5

CAPACITY RANGE¹

Output (Btu/h)	Min.	Rated	Max.
Cooling	12700	48000	50800
Heating	15000	50000	55000

HEATING PERFORMANCE²

Output (Btu/h)	Min.	Rated	Max.
47°F (8.3°C)	15000	50000	55000
17°F (-8.3°C)	8200	30000	39000
5°F (-15°C)	5100	35600	36000
-13°F (-25°C)	2900		21100

OUTDOOR TEMPERATURE OPERATING RANGE

Cooling	-15 ~ 50 °C	5 ~ 122 °F
Heating ³	-25 ~ 24 °C	-13 ~ 75 °F

LINE SET & REFRIGERANT

Liquid (in.)	3/8"	Gas (in.)	5/8"
Connection Type	Flared		
Pre-Charge Length (ft)	25		
Max. Length (ft)	213.2		
Max. Height Difference (ft)	98.4		
Refrigerant Type	R410A		
Pre-Charge (oz)	158.73		
Additional Charge per Foot (oz)	0.32		
Oil Type	VG74	Oil Volume (ml)	1400
Drain Pipe O.D. (mm)	25		



Images for reference only.

CERTIFIED

AHRI NO.
207742438



EFFICIENCY RATINGS

SEER2	18.5			
EER2	9.5			
HSPF2 (4)	9.8			
HSPF2 (5)	7.5			
COP ²	47°F (8.3°C)	17°F (-8.3°C)	5°F (-15°C)	-13°F (-25°C)
	3.1	2.34	1.98	1.28

ELECTRICAL

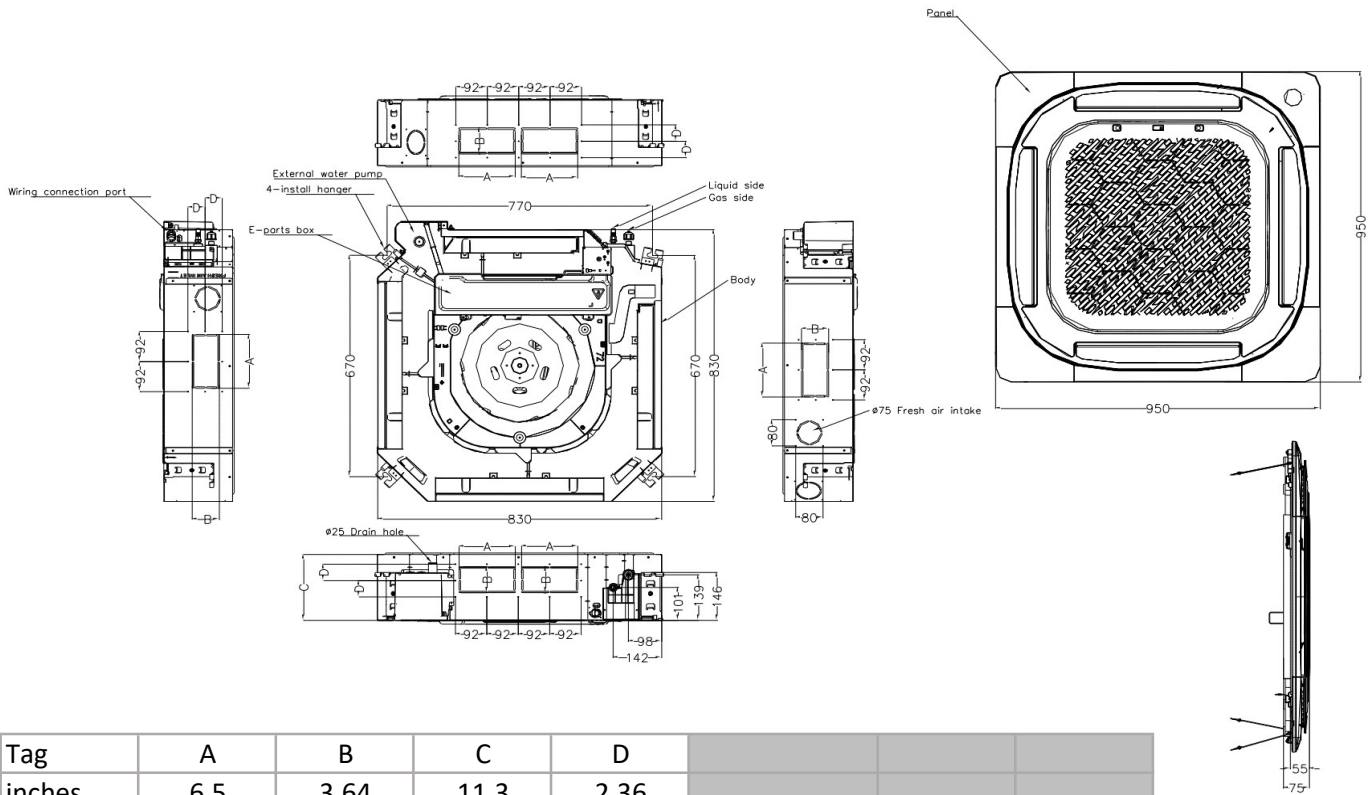
Power Supply	(V/Ph/Hz)	208-230/1/60		
Voltage Range	(V)	187-253		
MCA (A)	39	Max Fuse (ODU) (A)	50	
Power Input (W)	Min.	Rated	Max.	
	Cooling	650	5050	5050
	Heating	650	4730	5200
Current (A)	Min.	Rated	Max.	
	Cooling	4.35	23.1	23.1
	Heating	4.61	21.5	22.82

1. Cooling Capacity Conditions: Indoor Temperature @ 80°F (26.7°C) DB; 67°F (19.4°C) WB with Outdoor Temperature @ 95°F (35°C) DB; 75°F (23.9°C) WB. Heating Capacity Conditions: Indoor Temperature @ 70°F (21.1°C) DB; 60°F (15.6°C) WB with Outdoor Temperature @ 47°F (8.3°C) DB; 43°F (6.1°C) WB. Line Set @ 25ft (7.5m); Height Difference @ 0ft (0m). 2. COP for all temperatures is @ rated output except when rated output is not given. In that case, COP is @ max. output. 3. System continues to operate below rated outdoor temperature operating range, subject to varying conditions. System has no low temperature cutout. Capacity is not tested outside of the rated temperature range. | Master Group is not responsible for the accuracy and validity of any changes made to this document without the written authorization of Master Group. Specifications subject to change without notice.

DIMENSIONS & WEIGHTS			
Indoor	Net (WxDxH; in.)	32.68x32.68x11.30	
	Gross (WxDxH; in.)	35.83x35.83x12.99	
	Net Weight lbs kg	64.59	29.3
	Gross Weight lbs kg	74.07	33.6
Outdoor	Net (WxDxH; in.)	37.48x16.34x52.48	
	Gross (WxDxH; in.)	43.11x19.49x58.27	
	Net Weight lbs kg	219.14	99.4
	Gross Weight lbs kg	249.12	113
KEY FEATURES			
Rotary Inverter Compressor		<input checked="" type="checkbox"/>	
Twin Rotary Inverter Compressor		<input type="checkbox"/>	
Base Pan Heater		<input checked="" type="checkbox"/>	
Crankcase Heater		<input checked="" type="checkbox"/>	
INCLUDED ACCESSORIES			
RG10A(D2S)/BGEFU1 - Remote Controller			

FAN				
Indoor	Turbo	High	Med.	Low
CFM	1288	1170	1058	935
dB(A)		55	53	50
Indoor ESP Range inWG				
Indoor Moisture Removal (l/h)				5.67
Outdoor Max. CFM				4500
Outdoor Max. dB(A)				65
OPTIONAL ACCESSORIES ⁴				
CASSETTEGRILL2448A - Required				<input type="checkbox"/>
WF-60A1-F - Smart Port				<input type="checkbox"/>
KJR-120L(R1)/EFU1 - Wired Controller				<input type="checkbox"/>
KJR-120N(X6)/BGEF - Wired Controller				<input type="checkbox"/>
KJR-120N(X6W)/BGEF - Wired Controller				<input type="checkbox"/>
24VINTERFACEKITUNIVERSAL				<input type="checkbox"/>
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				<input type="checkbox"/>
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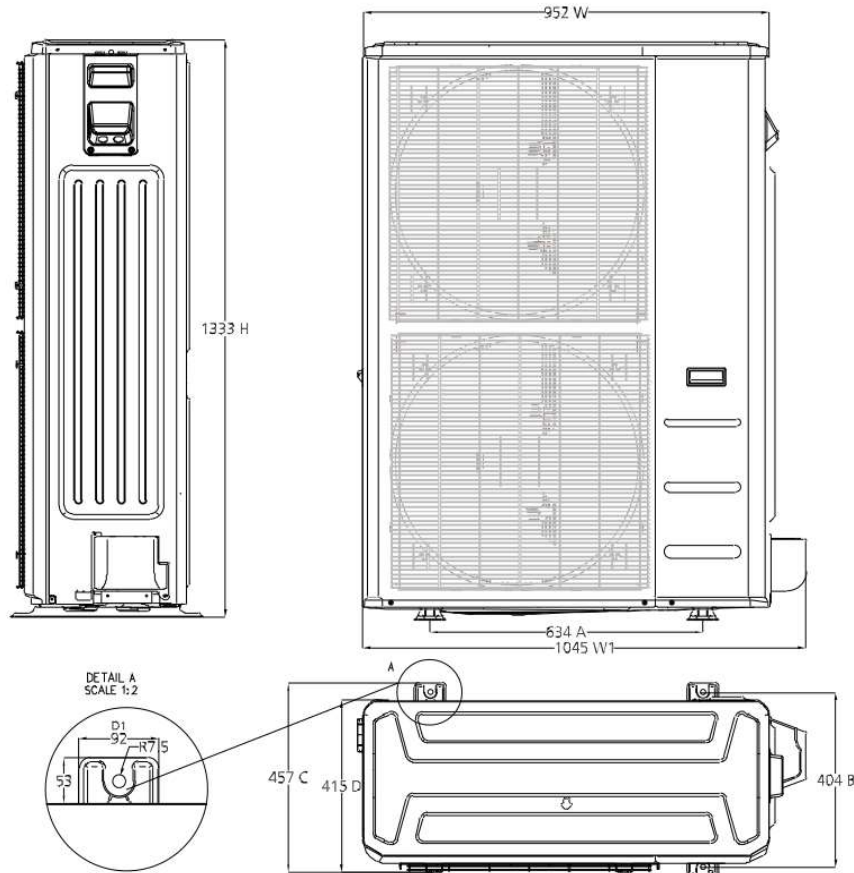
INDOOR UNIT DRAWING



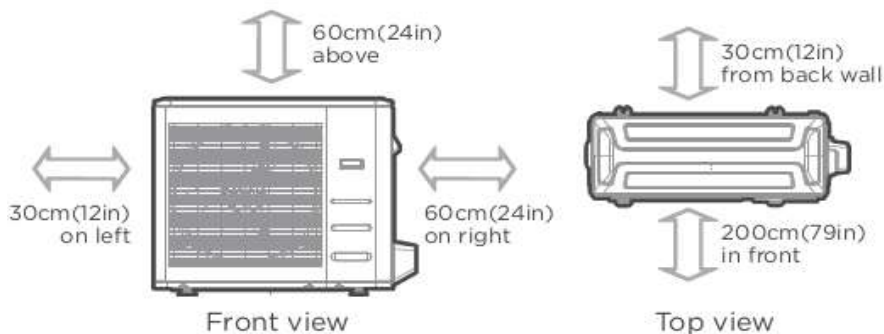
Tag	A	B	C	D
inches	6.5	3.64	11.3	2.36
mm	165	100	287	60

Drawing dimensions are nominal. Specifications subject to change without notice. 4. Connection of these accessories may require secondary items not listed; refer to full product literature.

OUTDOOR UNIT DRAWING



OUTDOOR UNIT CLEARANCES



Note: Outdoor units must be elevated 12-24in. (30.5-61cm) above the surface below in heating applications to allow for snow clearance and defrost runoff. Follow local best-practices and guidelines.

Diagrams for reference only.

NOTES